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INSTALLATION MANUEL

PADEL PRIME COURT


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4-5 Warnings
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WARNINGS

- Material pallets and packages should be checked while unloading, damaged and unsuitable pallets and packages should be carefully unloaded under the supervision of an occupational health and safety specialist.
- Pallets and packages must be transported from below with suitable equipment.
- Before assembly, the information in the installation manual should be read carefully. Installation should be done in accordance with the instructions given in the manual.
- Before assembly, the parts should be checked one by one. Broken, welded parts, excessively bent parts should never be used.
- With the procedures and protective equipment suitable for the safety of the assembly personnel and the people around (seat belt, rope, hard hat, steel-tipped shoes,goggles, gloves, etc.) must be provided.
- The assembly area and the area with the danger of falling must be secured against the danger of falling of the assembled products.
- Visual and manual control of the assembled products should be made, and unsuitable (gap, swinging, inclined, etc.) montages should be made suitable again.
- Products should not be used for other purposes.



MAINTENANCE
REPAIR AND STORAGE INSTRUCTIONS

- Since the raw material of almost all of the materials is steel, it is in water and extremely humid. Should not be stored in the environment.
- Repair of damaged coating and paint with suitable coating material possible. Get consultancy support from the manufacturer for this type of operation.
- Broken, worn and used dowels should not be reused.
- Correction and reuse of deformed products must be done under the supervision of authorized personnel. If it is not suitable for use, it should not be used.
- The stocking of products should be done covered and not directly affected by external weather conditions.
- Products stored outdoors must be covered. (Tent cloth, nylon etc.)
- While the products are being transported from the storage area (Forklift, tower crane, etc.), they must be carried under the packages.

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INSTALLATION



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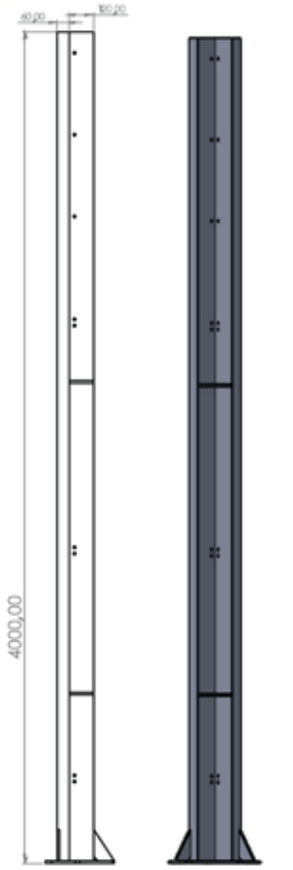
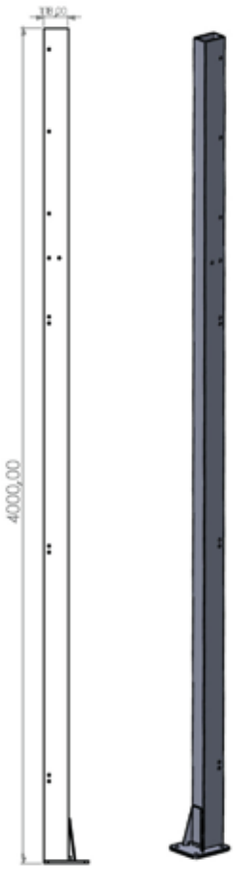
Parts and Connection Parts

PIECE: 4



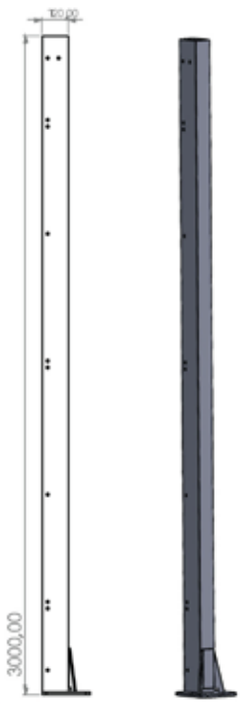
PART CODE: **PDL-KD**

PIECE: 12



PART CODE: **PDL-D1**

PIECE: 16



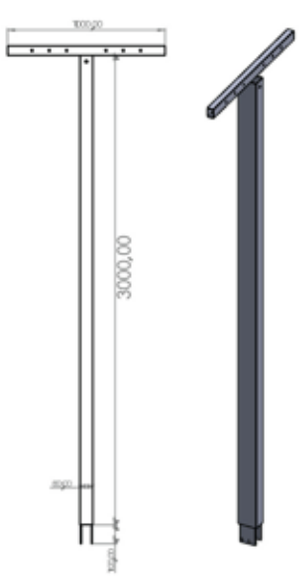
PART CODE: **PDL-D2**

ADET: 8



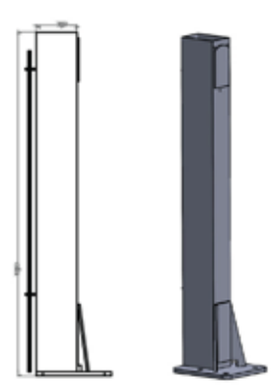
PART CODE: **PDL-KDKS**

ADET: 4



PART CODE: **PDL-IP**

ADET: 1 - 1



PART CODE: **PDL-AY1/ PDL-AY2**

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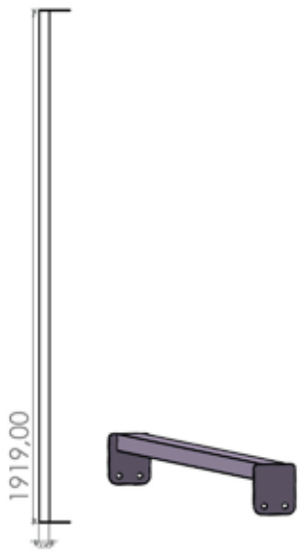
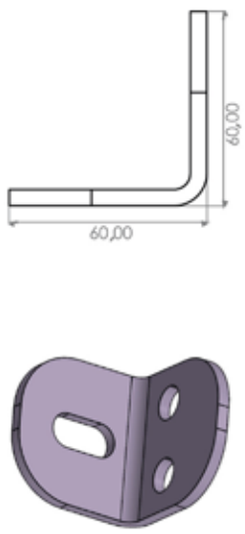
Parts and Connection Parts

PIECE: 22



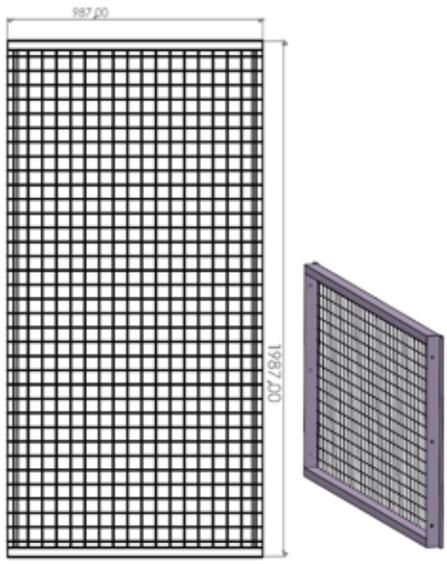
PART CODE: PDL-BP

PIECE: 108



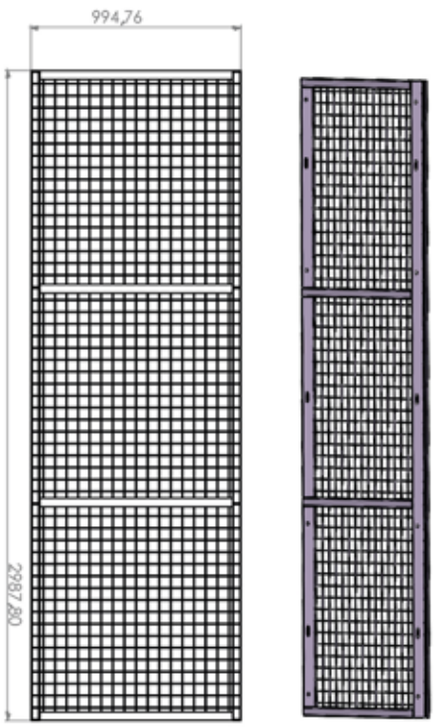
PART CODE: PDL-CTB

PIECE: 14



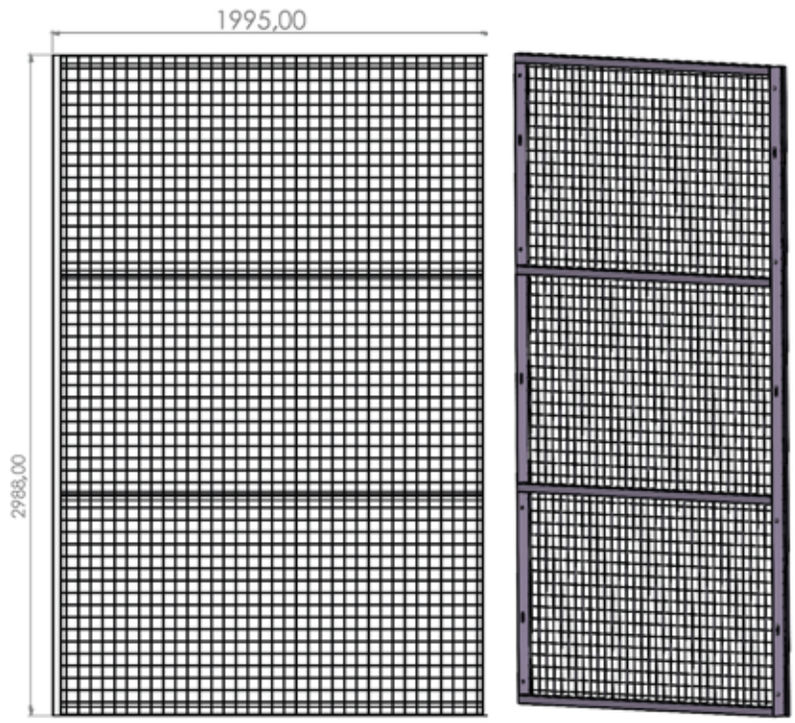
PART CODE: PDL-PNL 100X200

PIECE: 4



PART CODE: PDL-PNL 100X300

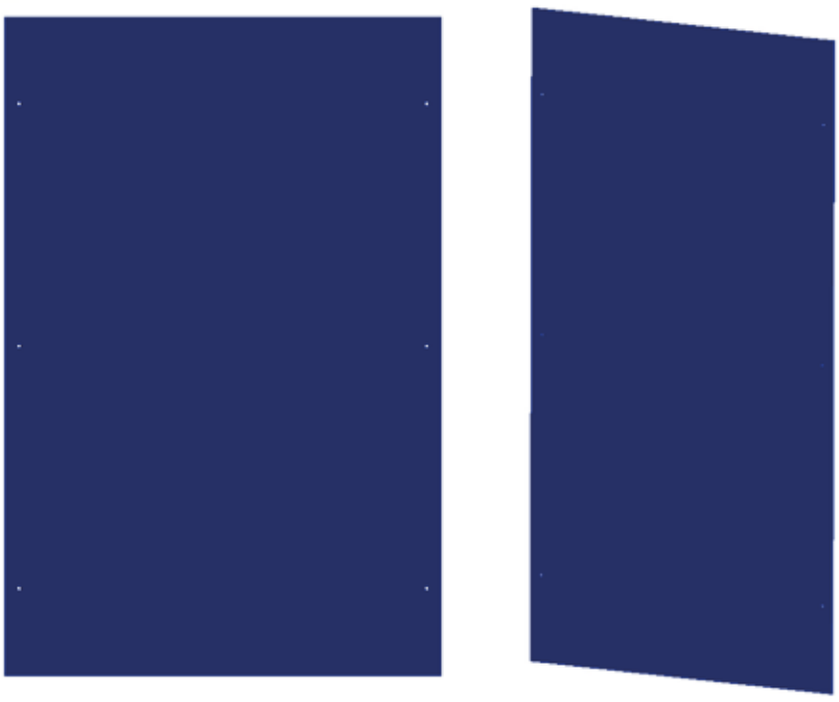
PIECE: 8



PART CODE: PDL-PNL 200X300

Parts and Connection Parts

PIECE: 18



PART CODE: PDL-CM10-200X300

CONNECTION PARTS

PIECE: 108



PART CODE: PDL-M10X30 HAVŞA BAŞ CİVATA

PIECE: 132



PART CODE: PDL-M14X110 ÇELİK DÜBEL

PIECE: 88



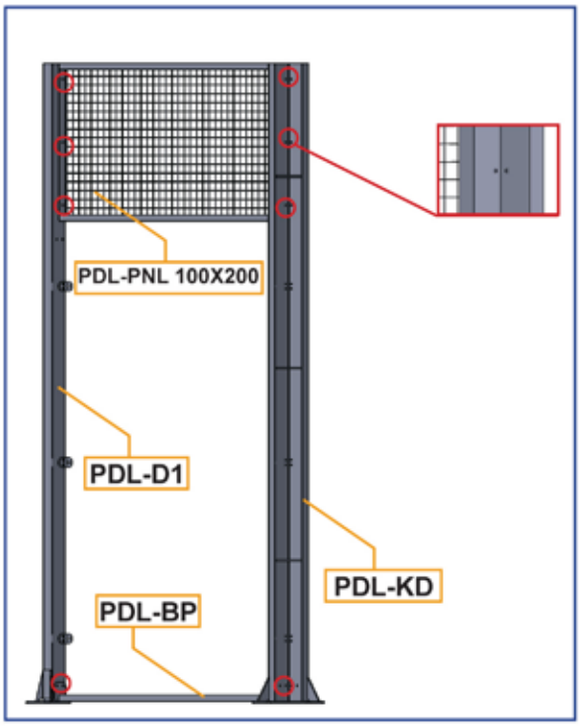
PART CODE: PDL-M10X80 CİVATA

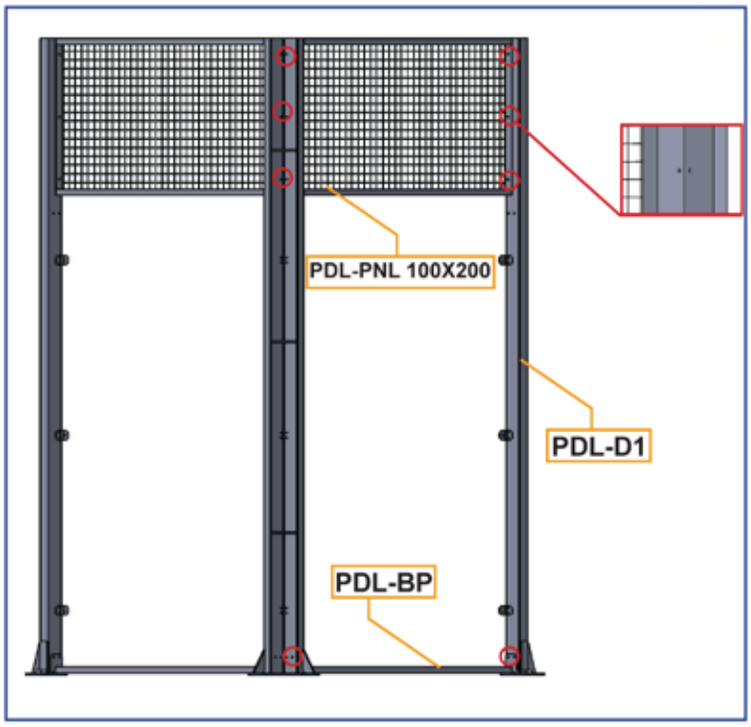
PIECE: 304



PART CODE: PDL-M10X110 CİVATA

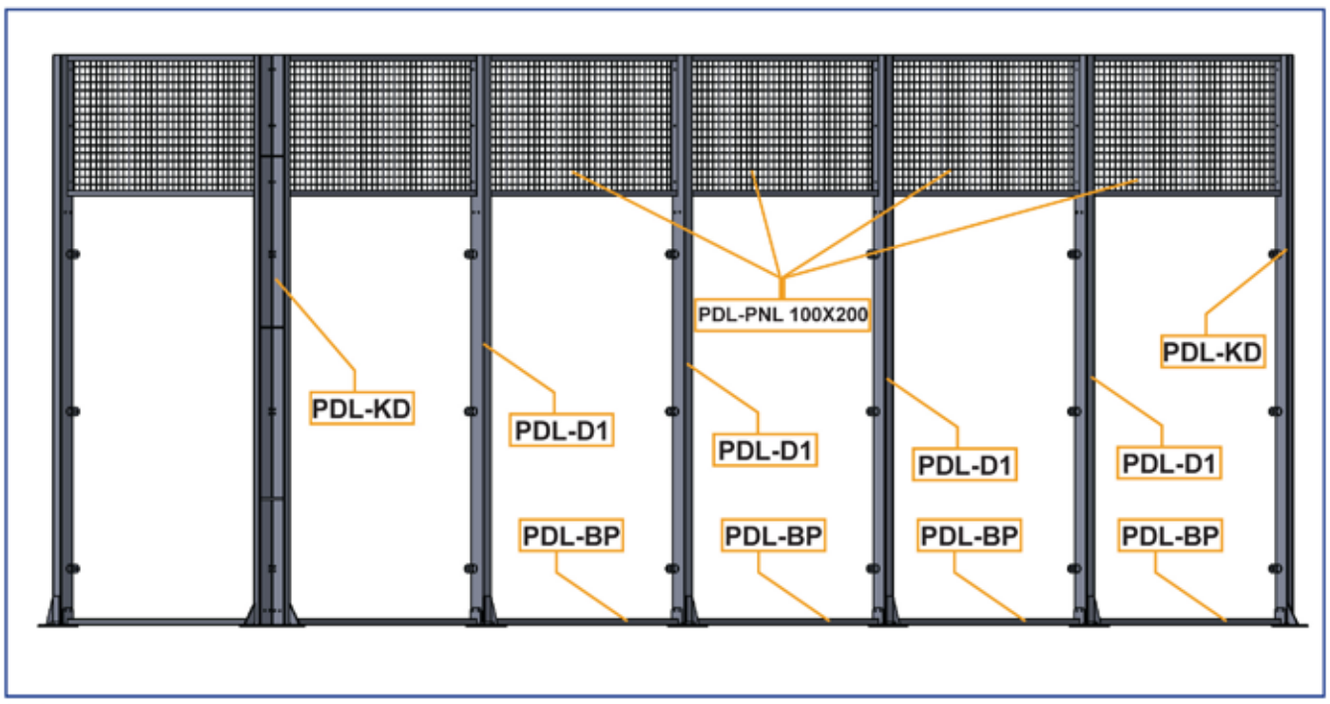
Assembly





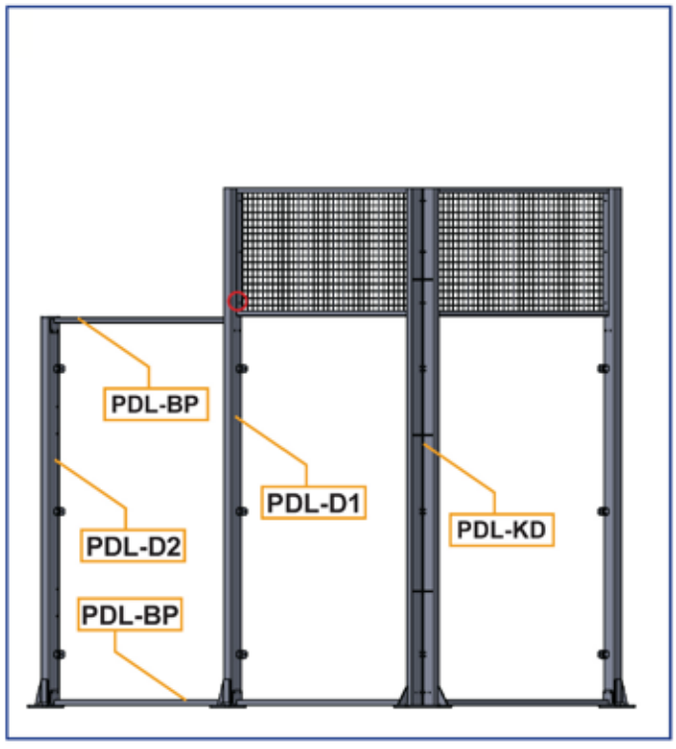
1 Padel Corner post is fixed to the floor with M14X110 Steel dowels. The panel with PDL-PNL100X200 is connected with M10X80 Bolts through the existing holes in the corner post. After the panel is attached, the PDL-D1 pillar on the left side of the panel is fixed with M10X110 bolts to the panel. Steel dowel points are marked on the floor and drilled. The holes are drilled with. Steel dowels are inserted, but the final torque is not done.

2 The same procedures are applied to the right side of the corner post. First of all, PDL-PNL100X200 is connected to the corner post with M10X80 bolts, the same panel is attached to the PDL-D1 side post with M10X110 Bolts, the bolts are not torqued.

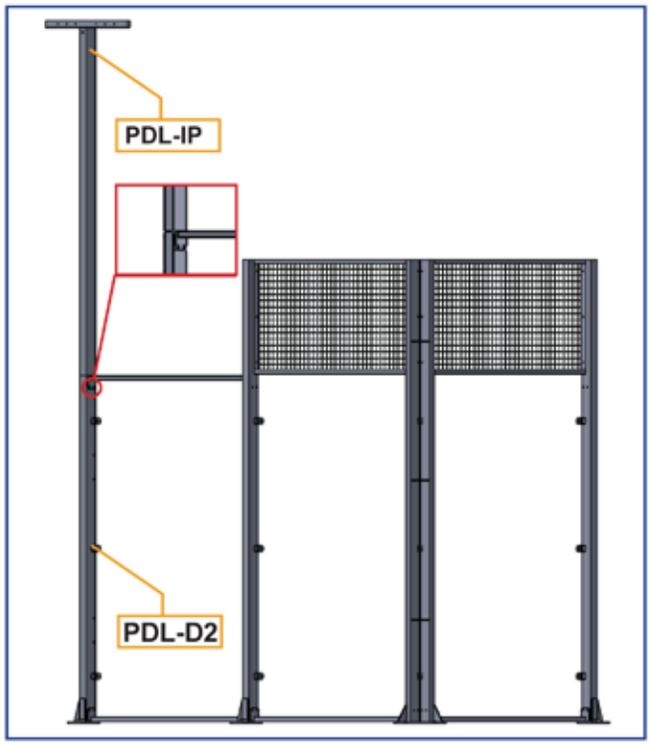


3 Repeat the operations in step 2 and assemble all PDL-PNL100X200 and PDLD1 poles up to the other PDL-KD corner pole.

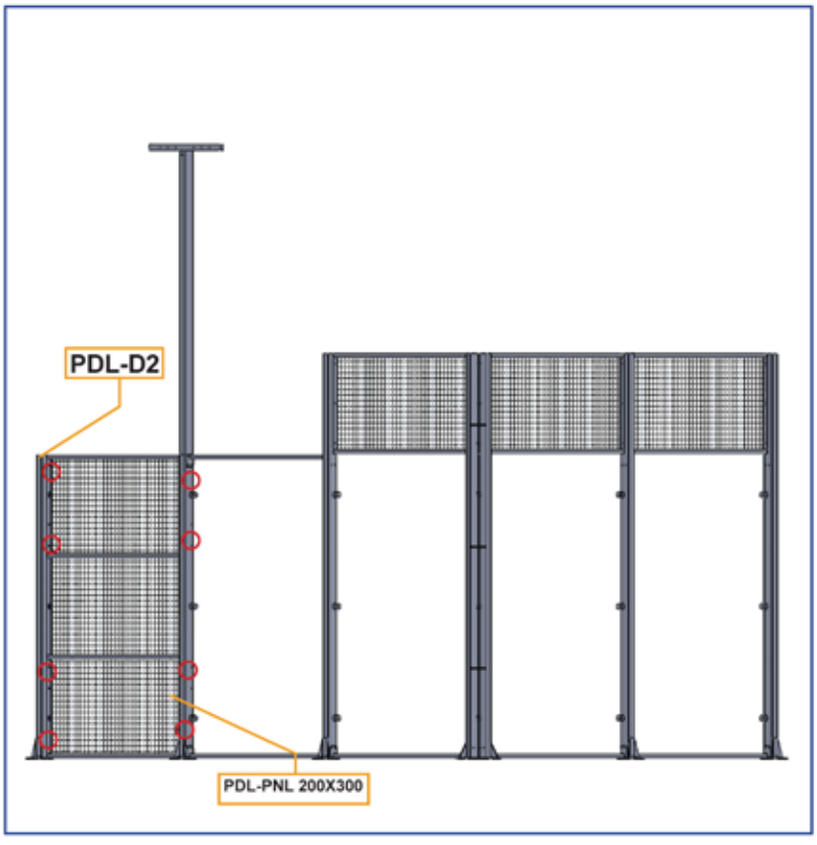
Assembly



4 PDL-BP is connected to the PDL-D1 Pole with M10X110 Bolts and the bolts are tightened without torque. After the PDL-BP connection profile is attached, the PDL-D2 Pole is connected with M10X110 bolts from the existing bolt holes.

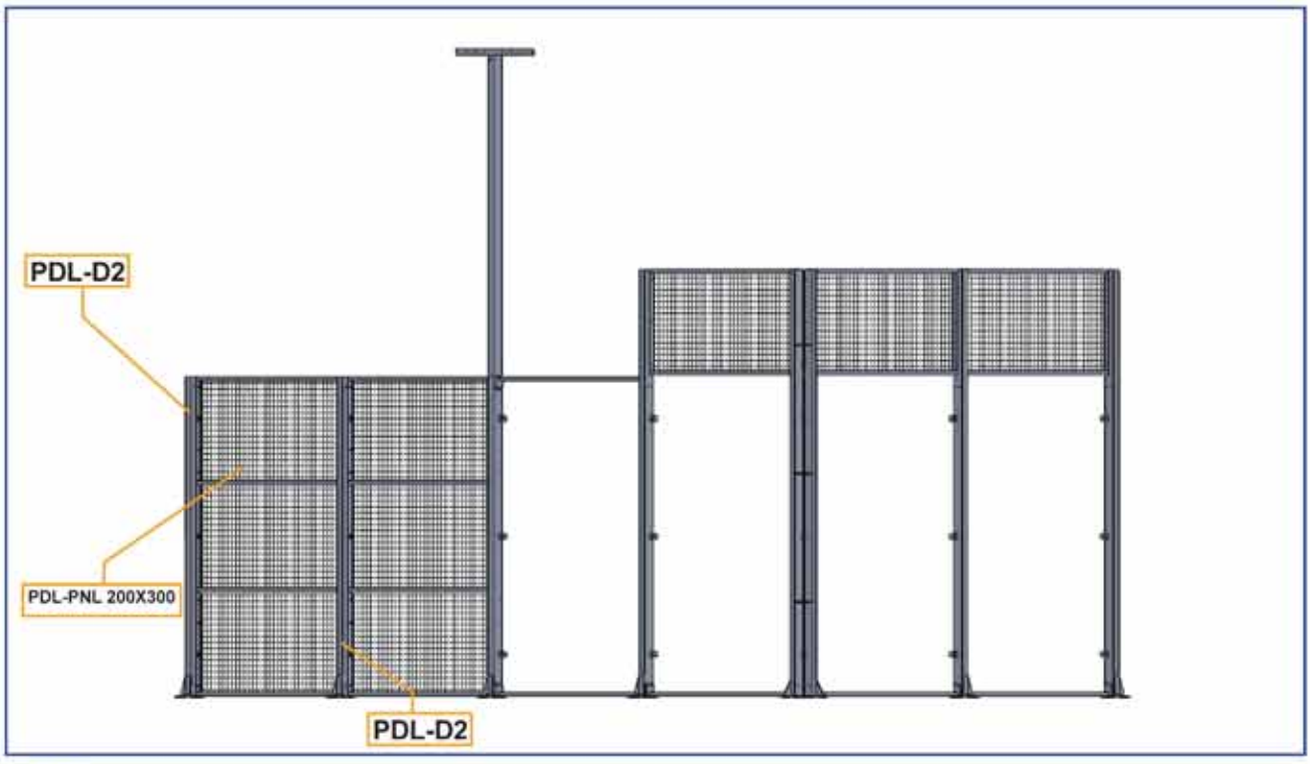


5 After the PDL-D2 pole is connected to the ground with anchors, it is connected with the bolts on the PDL-IP lighting pole without torque.

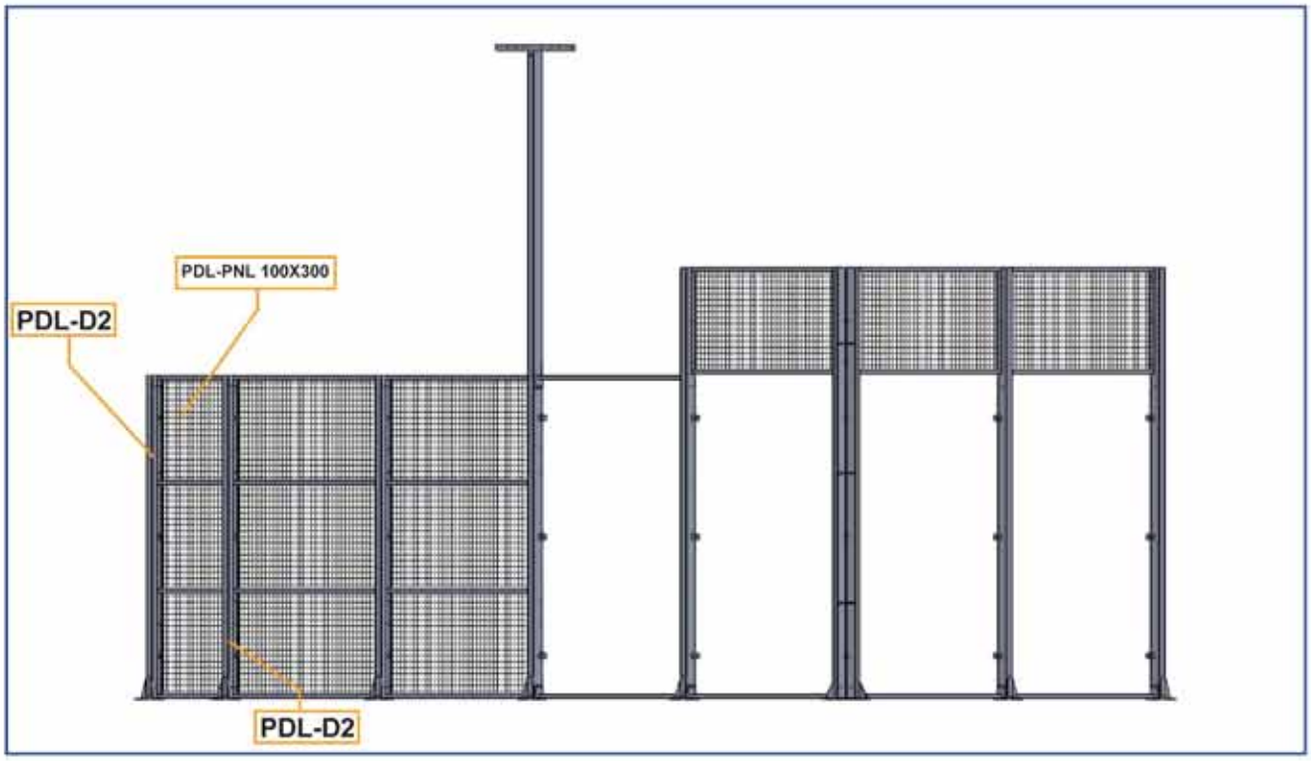


6 After the PDL-IP pole is connected, the PDLPNL200X300 panel is connected to the PDL-D2 Pole where the PDL-IP pole is located, and the connection is made with the PDL-D2 pole, which is next to it.

Assembly

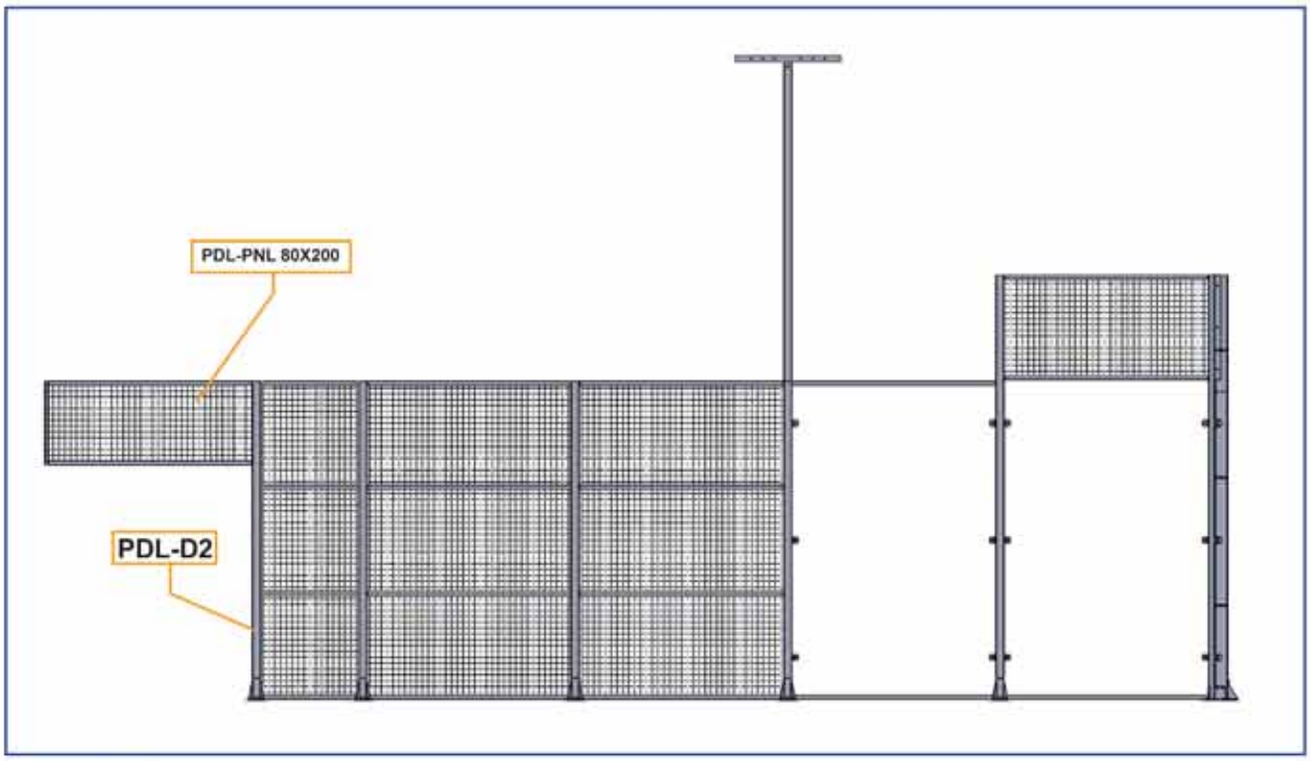


7 Next to the PDL-D2 pole, M10X110 Bolts and PDL-PNL200X300 are mounted between two PDL-D2 poles.

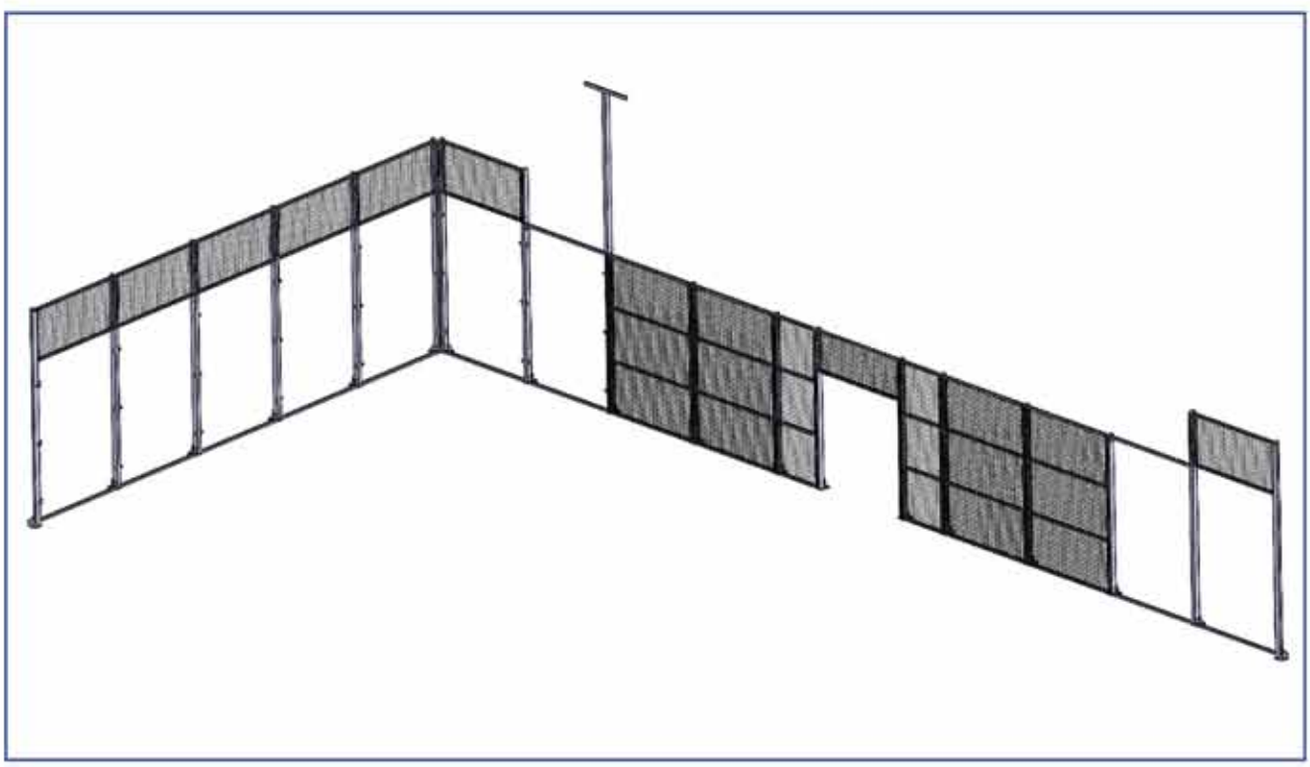


8 Next to the PDL-D2 pole, it is mounted between two PDL-D2 poles with M10X110 Bolts and PDL-PNL100X300.

Assembly

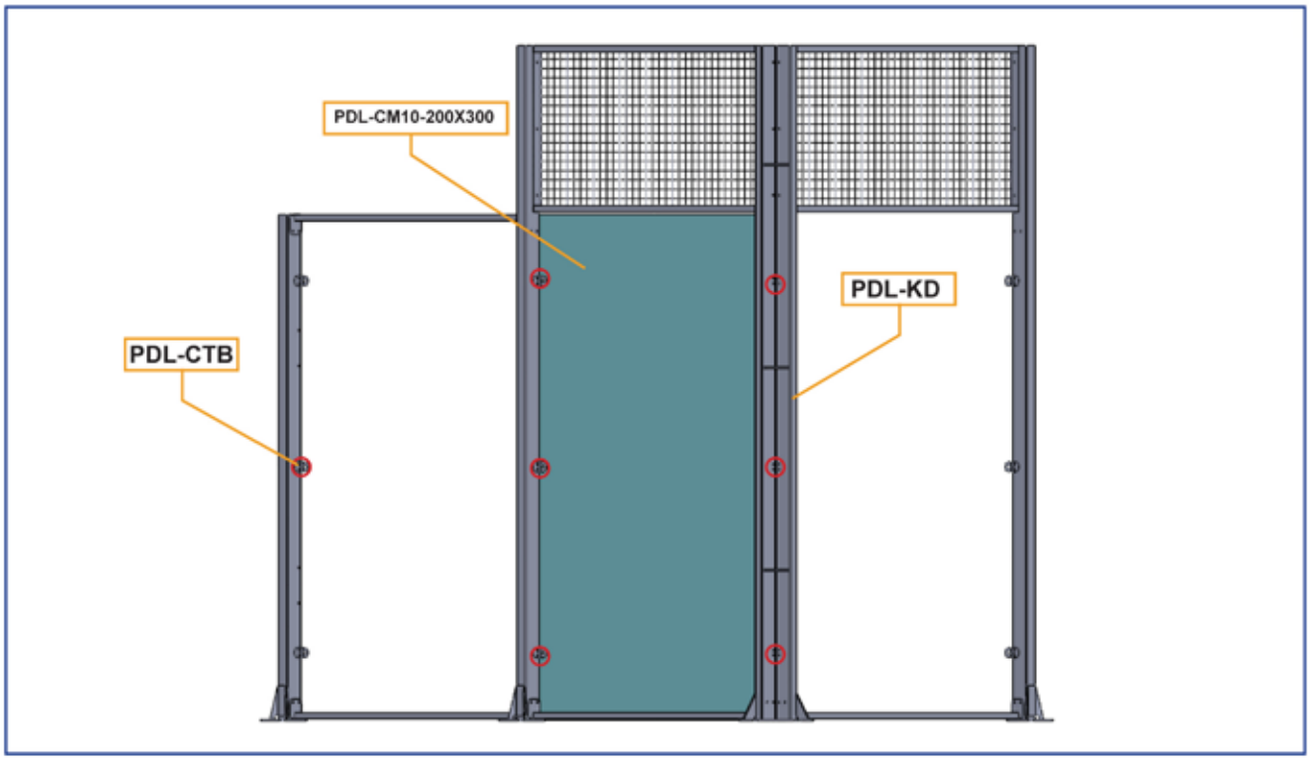


9 It is mounted next to the PDLD2 pole with M10X110 Bolts and PDL-PNL80X200 between two poles.

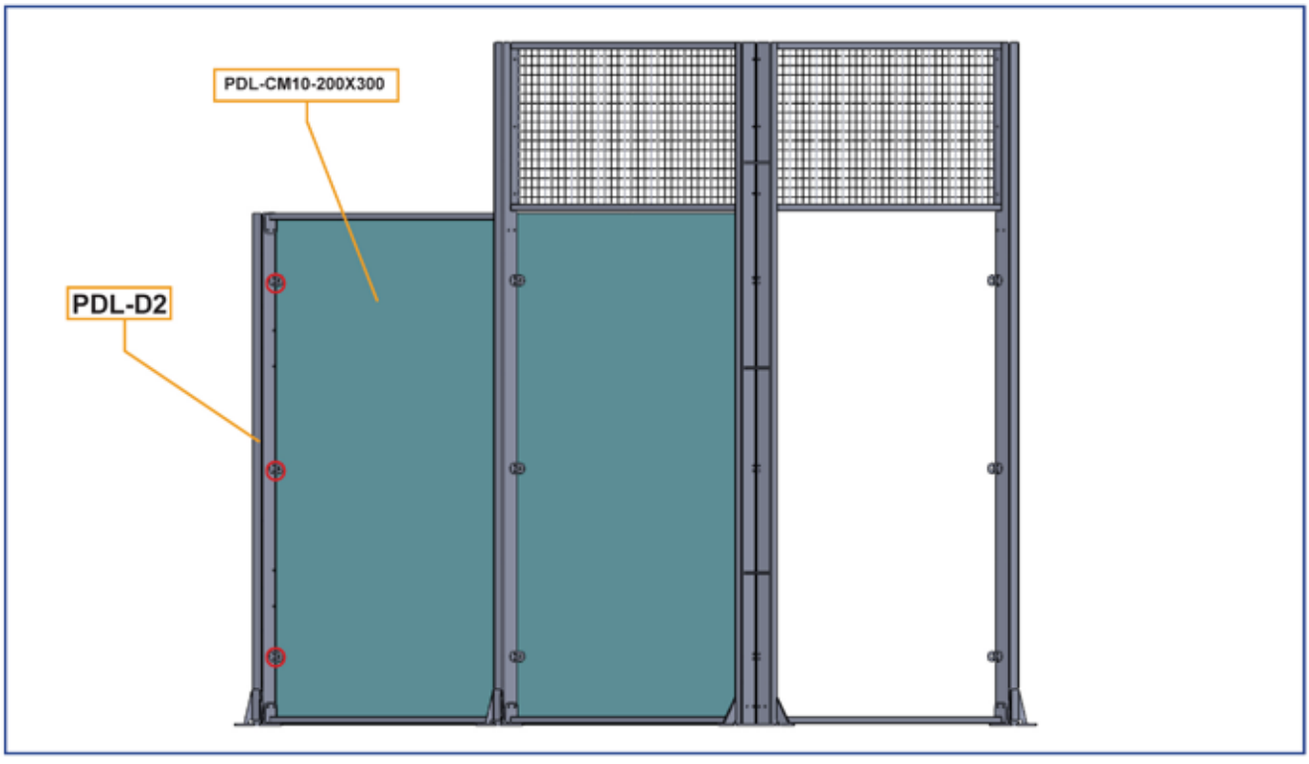


10 The operations are continued by providing symmetry until the next corner post..

Assembly

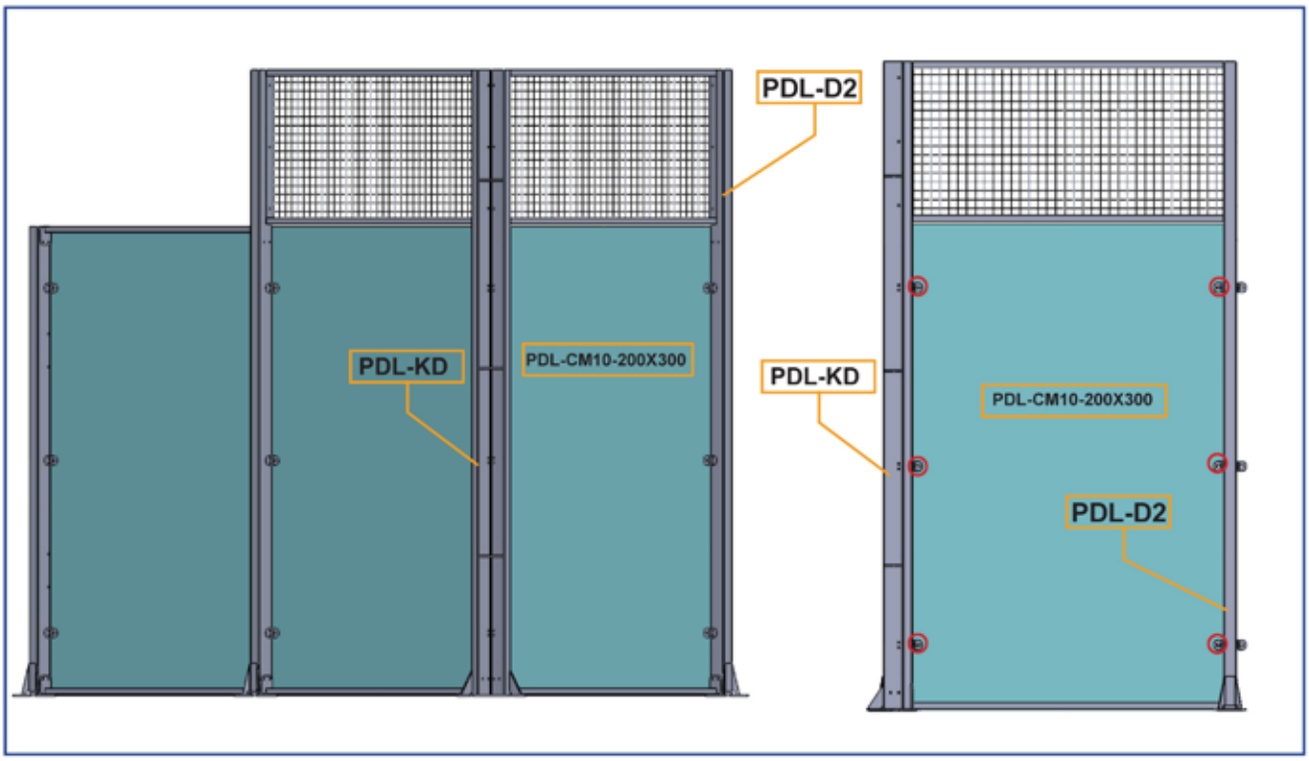


11 In the area of the corner post, PDL-CTP glass holder parts are connected with M10X110 bolts through the holes on the pole.

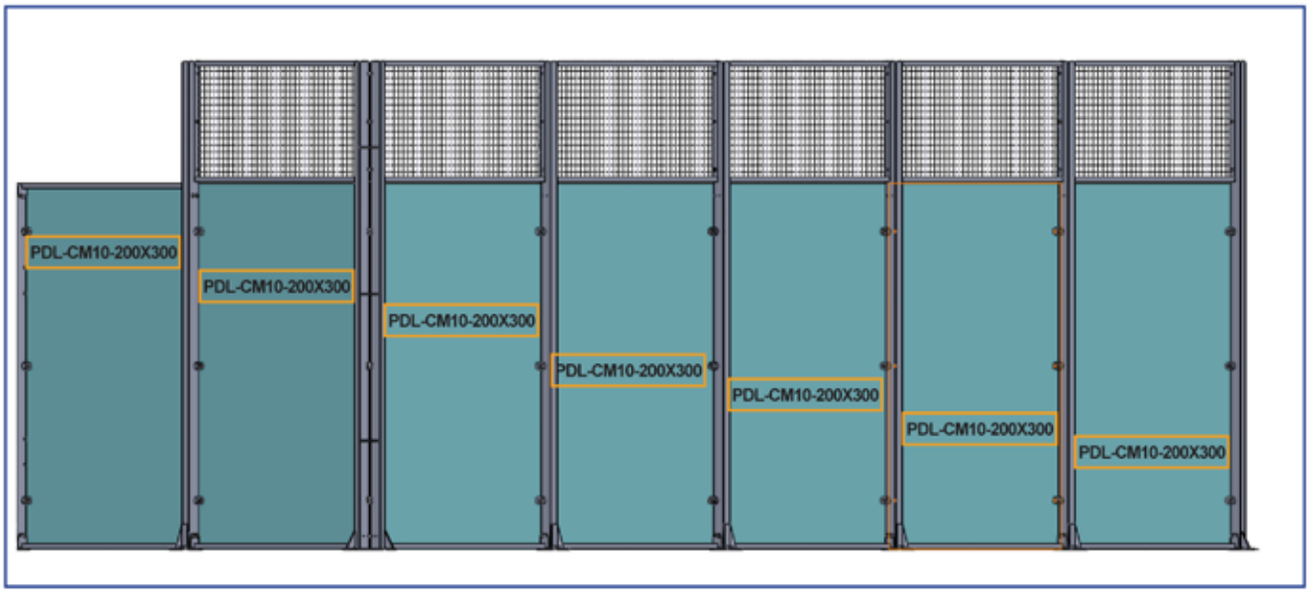


12 Padel glass holder parts and Glass will continue as side-by-side assembly.

Assembly

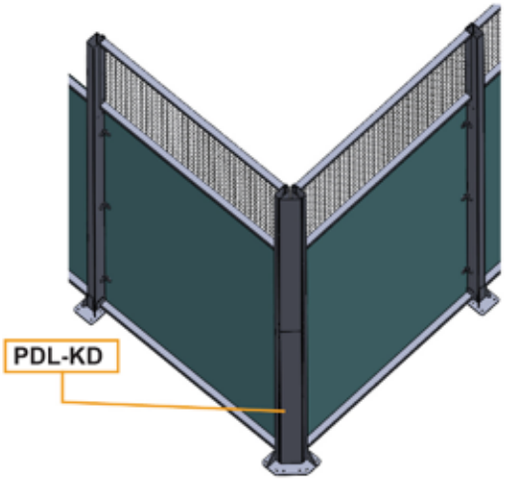


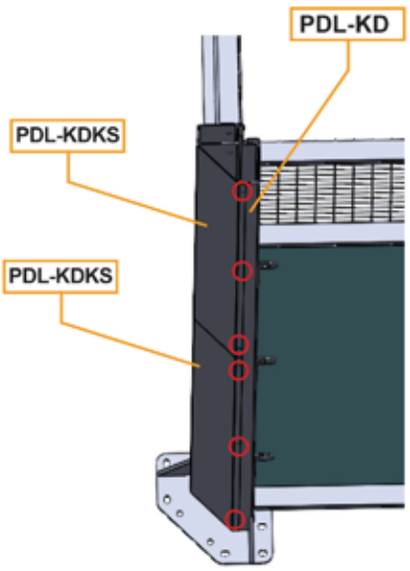
13 The same operations are done for the right side of the corner post.



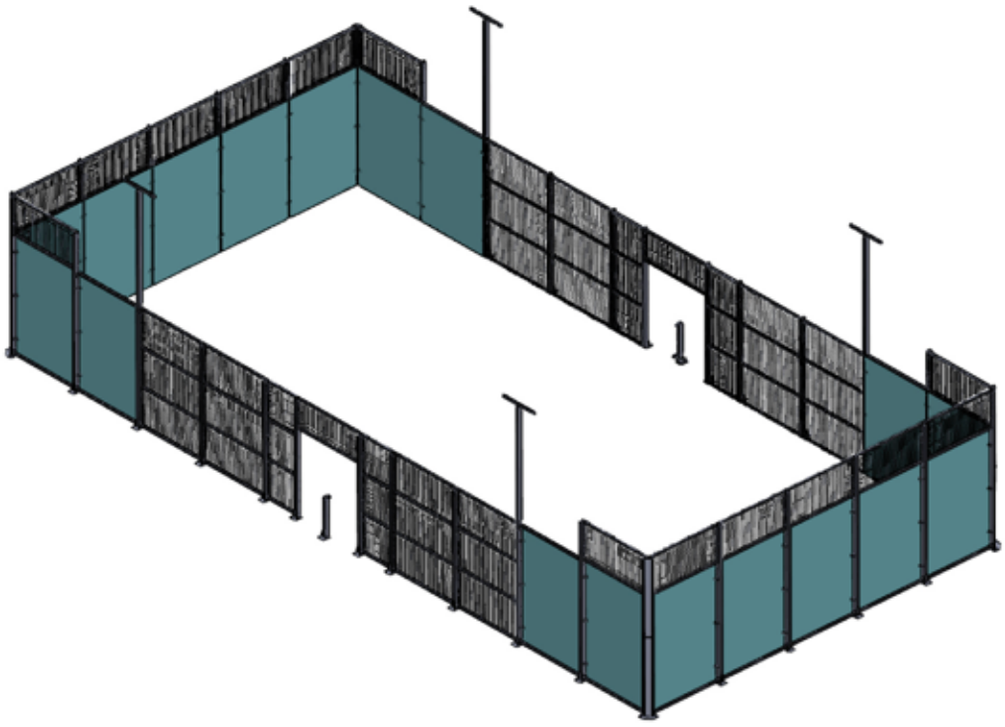
14 All windows around the short side of the padel area are connected in the same way.

Assembly

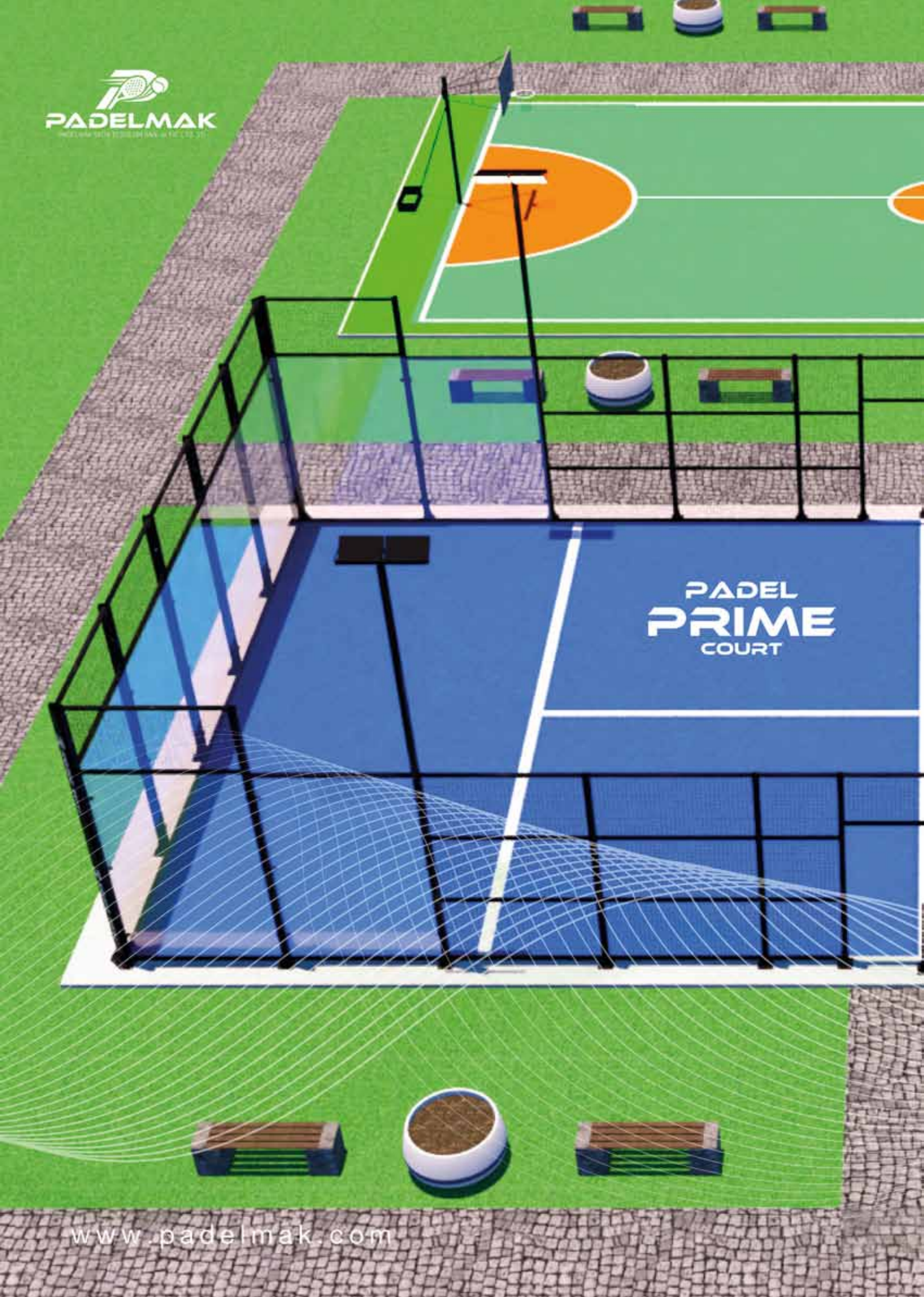




15 PDL-KDKS padel corner post cover plate located on the PDL-KD corner post is fixed in place with M3X13 self-tapping screws.



16 The M10X80, M10X110 bolts and all M14X110 steel dowels on the PADEL site are torqued and the assembly is completed.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